

# **Tow-Trust Towbars**



Important: Please read General Notes overleaf before fitting

Issue 2

## TSDA1SN SEAT TOLEDO 2013> / SKODA RAPID 2012>

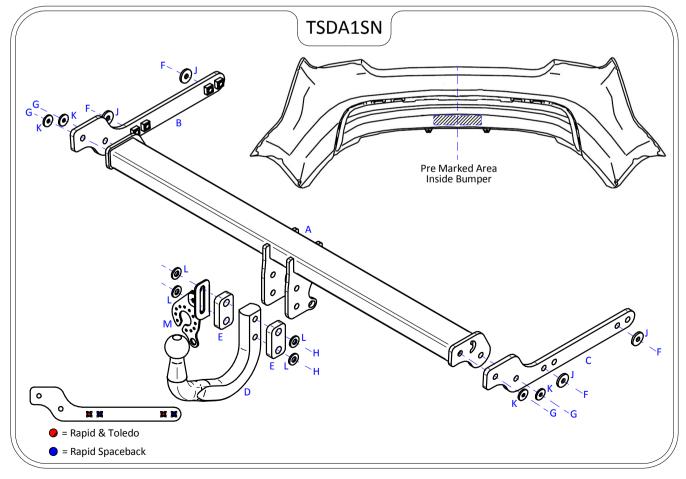
Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	Е	2	15mm Spacer Plates
В	1	N/S Side Arm	F	4	M10 x 35 Grade 10.9 Bolts & 4 S/P Washers
С	1	O/S Side Arm	G	4	M10 x 40 Grade 10.9 Bolts, 2 Nuts & 4 S/P Washers
D	1	ACS2 / 9202 Swan Neck	Н	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
			J	4	10 x 30 Flat Washers
			K	4	10 x 25 Flat Washers
			L	4	12 x 25 Flat Washers
			M	1	Flip Up Socket Plate (TTFP/LH)

#### **BUMPER REMOVAL:**

- 1. Remove the rear light clusters, two fixings found behind black plastic covers. (Use hook from vehicle tool kit to remove covers).
- 2. Remove three fixings from each wheel arch, and one fixing just off the centreline on the bumper lower edge.
- 3. Remove six fixings securing bumper and under tray on the N/S and five fixings securing bumper and undertray on the O/S.
- 4. Carefully pull bumper tips from the vehicle then pull bumper rearwards.
- 5. Remove the rear impact beam and refit bolts into rear panel. (Beam is NOT refitted with the Towbar assembly).

### **TOWBAR INSTALLATION:**

- 1. Insert Item B and Item C into each correct chassis member and fix in place using Items F and Items J.
- 2. Using Items **G** with Items **K** fix Item **A** between each side arm. (Items **B** &**C**).
- 3. Using Item H with Item L and Item E fix Item D and Item M to Item A.
- 4. Fully tighten all nuts and bolts to the correct torque setting.
- 5. Cut the manufacturer's pre marked area inside the bumper and refit to the vehicle.



#### Note

- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.