TAD4ASN AUDI Q5 2017> / Q5 Sportback (Inc. Hybrid Models)

Item	Qty	Description	Item	Qty	Description
A	1	TAD4 Crossmember	D	1	VASP8 L/H Socket Plate
B1	1	L/H Side Arm	E	8	M12 x 40 Bolts (10.9), 4 Nyloc Nuts & 4 S/P Washers
B2	1	R/H Side Arm	F	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
C	1	ACS9 / 9209 Swan Neck	G	2	15mm Spacer Plates
			H	16	12 x 25 Flat Washers

BUMPER REMOVAL:
1. Remove the boot interior trim, floor mat, luggage rails, moulded accessory tray and side panels.
2. Carefully remove four bumper fixings through the rear panel located inside the boot.
3. Unclip the wheel arch trim, remove two fixings either side securing the wheel arch liner and peel back to reveal three more fixings both sides and remove.
4. Remove one fixing either side of the boot opening and five fixings along the lower edge.
5. Staring at the bumper tips release the bumper from the vehicle body then pull rewards to remove. Unclip any necessary wiring.
6. Remove the rear impact beam and refit the bolts to prevent water ingress. (Impact beam is not refitted with Towbar assembly).

TOWBAR INSTALLATION:
1. Insert Items **B** into each correct chassis member and fix in place at the forward mounting point only with Item **E** and Item **H**. **(Hybrid Models Only use the top face of the chassis at this point)**
2. Insert Item **A** into the open ends of each chassis member and fix through the rearmost mounting point and Items **B** with Items **E** and items **H**. Using the remaining Items **E** with Items **H** fix Items **B** to Item **A**.
3. Fully tighten all fixings ensuring the Towbar is rigid, square, and secure.
4. Refit the rear bumper. (Fit wiring loom before bumper installation)
5. Using Items **F** with Items **H** and Item **G** fix Item **C** and Item **D** to Item **A**.
6. Fully tighten remaining fixings.

(Conventional Engines)

(Hybrid Only)
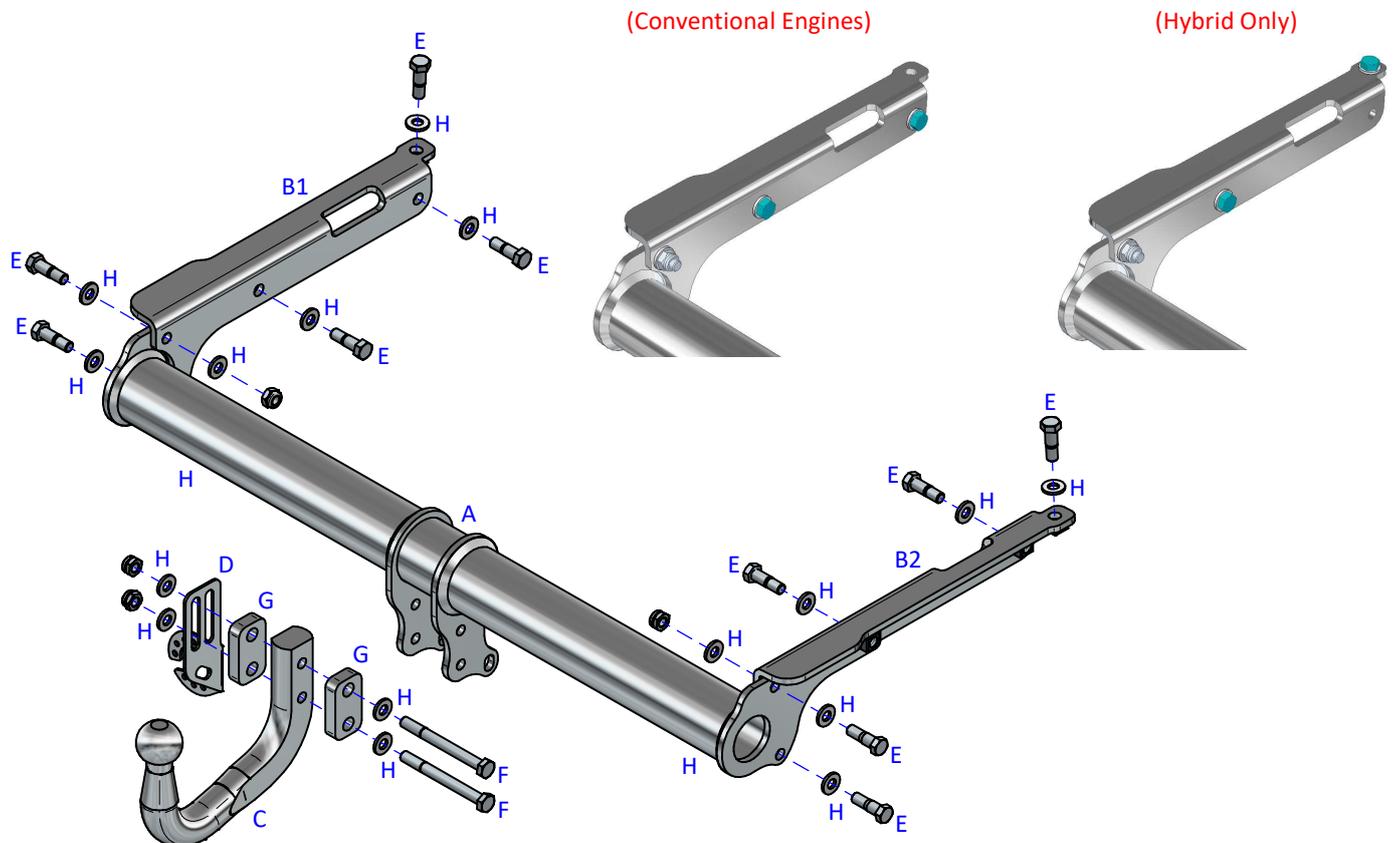
Notes:
1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.