Issue 6

TA1016VK   AUDI A5 2007> (B8)   AUDI A4 SAL & EST 2008> (B8)

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M12 x 25 Bolts & S/P Washers
B	2	Side Arms	G	2	M12 x 25 Bolts & S/P Washers
C	1	6202 Detachable Neck	H	4	M10 x 100 Bolts, 2 Nuts & 4 S/P Washers
D	2	25 x 65 Spacer	J	2	M10 x 30 Bolts & S/P Washers
E	1	Flip Up Socket Plate (TTFP/LH)	K	2	M14 x 110 Bolts & Nyloc Nuts
			L	4	14 x 27 Flat Washers
			M	4	12 x 25 Flat Washers
			N	6	10 x 30 Flat Washers

1. Remove boot floor and tie down hooks, ease side panels enough to reveal Towbar mounting points.
2. Remove mud flaps if fitted and rear light clusters.
3. Remove the rear bumper three fixings around wheel arch, four fixings on lower edge, one fixing through back panel and one retaining pin under light cluster.
4. Cut a section from the lower edge of the bumper SEE SKETCH.
5. Remove the sensor from the bumper beam. (If fitted)
6. Remove the bumper beam. (This is not refitted with the towbar.)
7. Temporarily lower the rear exhaust silencer.
8. Locate item **B** into the open ends of each chassis, using item **H** with item **N** loosely bolt into place.
9. Using item **J** bolt and fully tighten item **A** to items **B.**
10. Using item **K** and item **L** bolt item **A** through the vertical point to item **B**.
11. Using original fixings refit the sensor to new mount on item **A**.
12. Using item **F** with item **M** and item **G** with item **M** bolt item **E** and item **C** to item **A**.
13. Fully tighten all nuts and bolts ensuring Towbar is rigid and secure.
14. Refit bumper and exhaust.
15. Refit rear trim inside the boot.

Note:
1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

BUMPER CUT DETAILS (THIS IS NOT A SCALED TEMPLATE)

INSIDE VIEW
OF BUMPER

42,5   42,5   160

80   60

R 5

75

CENTER
LINE

TA 1016 VK

1. BOLT ITEM B TO
ITEM A AND FULLY
TIGHTEN.

FULLY
TIGHTEN

2. FIT SPACER, AND
BOLT IN PLACE AS
SHOWN.

SPACER

H
N
H
N
B
N
D
J
K
L
L
A
F M
F
M
C
E
M
G
M
G
K
L
H
N
H
N
B
N
L
D
J

NOT SUPPLIED IN THIS
KIT PART No. TTFP/RH